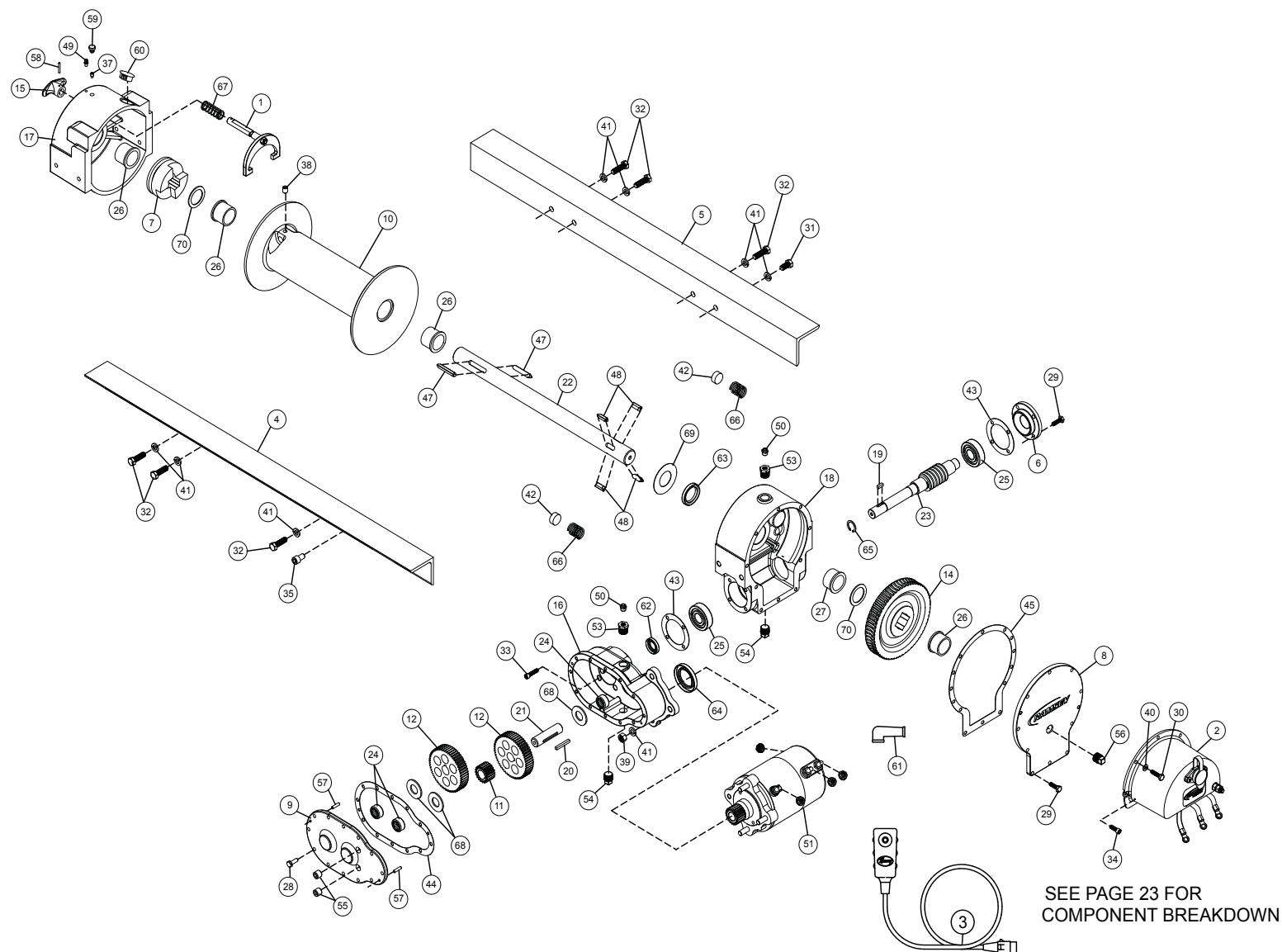


DC-200 SERIES EXPLODED DRAWING



SEE PAGE 22 FOR OPTIONAL WORM BRAKE PARTS LIST

ITEM NO.	QTY.	PART NO.	DESCRIPTION	ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	276056	ASSY-SHIFTER,HD200&HDG350	40	3	418154	WASHER
2	1	296902	SOLENOID ASSY-12VDC	41	10	418177	LOCKWASHER
	1	296903	SOLENOID ASSY-24VDC	42	2	330010	DRAG BRAKE
3	1	282001	SWITCH ASSY	43	2	442184	GASKET
4	1	302808	ANGLE-STD	44	1	442185	GASKET
	1	302811	ANGLE-MOD. "Y"	45	1	442205	GASKET
5	1	302809	ANGLE-STD	46			NOT USED
	1	302810	ANGLE-MOD. "Y"	47	2	450006	KEY-BARTH,5/16X1 7/8LG,W/V-GRV JAW
6	1	316083	CAP-BRG	48	4	450016	KEY-BARTH,5/16X 15/16L,PWD MET,MSG7
7	1	324160	JAW CLUTCH	49	1	456001	FITTING-LUBE
8	1	328134	COVER-GEAR HSG	50	2	456008	RELIEF FIT-1/8-27PFT,BALL CHECK,Z/P
9	1	328106	COVER-SPUR GH	51	1	262037	12V, ELECTRIC MOTOR
10	1	332105	DRUM-STD			262036	24V, ELECTRIC MOTOR
	1	332007	DRUM-MOD "Y"	52			NOT USED
11	1	334001	GEAR-IDLER	53	2	468002	REDUCER
12	1	334003	GEAR	54	1	468011	PIPE PLUG - SQ HD
13			NOT USED	55	2	468017	PIPE PLUG - HEX SOC HD
14	1	334161	GEAR-RH,SL	56	1	468018	PIPE PLUG -HX SOC HD
15	1	336010	HANDLE-CLUTCH SHIF	57	2	470001	PIN
16	1	338203	HSG-SPUR GR	58	1	470033	SPIROL PIN
17	1	338208	CLUTCH HSG-RAM-LOK	59	1	472012	PLUG
18	1	338273	HOUSING-GEAR,MOD.	60	1	472013	PLUG
19	1	342023	KEY-SQ ENDS,3/16X3/16X1/2 LG,C1018	61	1	482013	RUBBER BOOT
20	1	342033	KEY-SQ ENDS,3/16X3/16X1-7/16LG,SOFT	62	1	486009	OIL SEAL
21	1	356901	SHAFT-SPUR GH,3/4X2 13/16LG PURCH C	63	1	486017	OIL SEAL
22	1	357479	SHAFT-DRUM,200,4 KEYSEATS,4140CF HT	64	1	486023	SHAFT, SEAL
	1	357481	SHAFT-DRUM - MOD. "Y"	65	1	490003	SNAP RING
23	1	368001	WORM-R.H. 60:1	66	2	494002	SPRING
	1	368019	WORM-R.H. 46:1	67	1	494053	SPRING
24	2	402001	BEARING - NEEDLE	68	3	518002	THRUST WASHER
25	2	402002	BEARING - BALL	69	1	518014	THRUST WASHER
26	2	412003	BUSHING	70	1	518015	THRUST WASHER
27	2	412045	BUSHING	71			NOT USED
28	12	414038	CAPSCREW-1/4-20NCX3/4,HXHD,GR-5,Z/P				
29	10	414045	CAPSCREW-1/4-20NCX7/8 LG. HEX HD,				
30	3	414059	CAPSCREW-1/4-20NCX1LG GR-5 HXHD Z/P				FOR GASKET KIT & SEAL KIT
31	1	414279	CAPSCREW-3/8-16NCX3/4 LG,HXHD,GR-5				ORDER P/N 246039
32	6	414282	CAPSCREW-3/8-16NCX1 1/4LG,HXHD GR-5				
33	4	414845	CAPSCREW-1/4-20NC X1,HXSOCHD,NYLOK				
34	2	414856	CAPSCREW-1/4-20NCX3/4LG,HXSOCHD Z/P				
35	1	414912	CAPSCREW-3/8-16NC X5/8LG,HXSOCHD				
36			NOT USED				
37	1	416030	SS-1/4-20NCX3/8,HXSOC,F.DOG,NYL,Z/P				
38	1	416059	SETSCREW3/8-16NCX1/2 HX SOCK HD				
39	3	418040	NUT-3/8-24NF HEX REG ZINC PLATED				

PARTS LIST
DC-200 SERIES